MITSUBISHI

GRAPHIC OPERATION TERMINAL
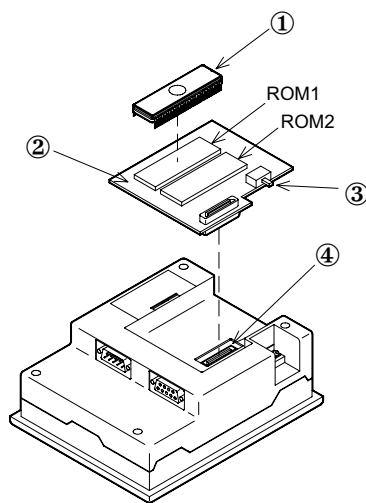
MELSEC-GOT

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Data transfer adaptor F9GT-40UMB

1. Outline

The data transfer adaptor F9GT-40UMB is designed for efficient user screen download when two or more GOT's use the same data.

Screen data saved on a FX-EPROM-4M from the screen creation software is downloaded to the flash memory area of the GOT's.
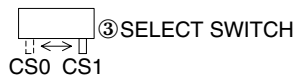
2. Operating Procedure

① EPROM FX-EPROM-4M

② Adaptor F9GT-40UMB

③ User screen/system selector switch

④ Extension interface

⚠ Do not touch the F9GT-40UMB during downloaded.

(1) Mount the FX-EPROM-4M ① to the ROM socket (ROM1) of F9GT-40UMB ②.
Make sure not to bend the leads of the FX-EPROM-4M ① or touch them with bare fingers.

(2) Push the user screen/system selector switch ③ upward (to CS1).
The screen data in the FX-EPROM-4M ① is not downloaded when CS0 is selected.

③SELECT SWITCH
CS0   CS1

(3) Connect the F9GT-40UMB ② to the extension interface ④.

⚠ Make sure that the power of the GOT is turned off.

(4) Turn on the power of the GOT. The screen data will be automatically transferred in approximately 2 to 3 minutes.

(5) ⚠ When data transfer is complete, make sure to turn off the power of the GOT before disconnecting the F9GT-40UMB ②.

3. Operating atmosphere

Must be free of lamp black, corrosive gas, flammable gas, or excessive amount of electroconductive dust particles and must be no direct sunlight. (Same as for saving)
General specifications other than the above are same as those of the GOT main unit.
Refer to the GOT-F900 Series HARDWARE MANUAL [CONNECTION].

Warranty

For the detailed warranty, refer to the GOT-F900 Series HARDWARE MANUAL [CONNECTION].